

Transportation Access

Train

Akihabara Station	← ^{45min} →	Tsukuba Station (Tsukuba Express)		
Mito Station	← ^{30min} →	Tsuchiura Station (Joban Line (Limited Express))		
Ueno Station	← ^{45min} →	Tsuchiura Station (Joban Line (Limited Express))	← ^{25min} →	Tsukuba Center (bus)

Car

Misato IC \leftarrow ^{20min} \rightarrow Yatabe IC (Joban Expressway)

Mito IC $\leftarrow 25 \text{min} \rightarrow$ Sakura-Tsuchiura IC (Joban Expressway)

Highway

Tokyo Station $\leftarrow 65min \rightarrow$ Tsukuba Center Mito Station 400 min Tsukuba Center

Access from the Major Airports

Narita Airport \leftarrow 55min \rightarrow Tsukuba Center (highway bus) Haneda Airport $\xleftarrow{120\text{min}}$ Tsukuba Center (highway bus) Ibaraki Airportt $\xleftarrow{60 \text{min}}$ Tsukuba Center (highway bus)

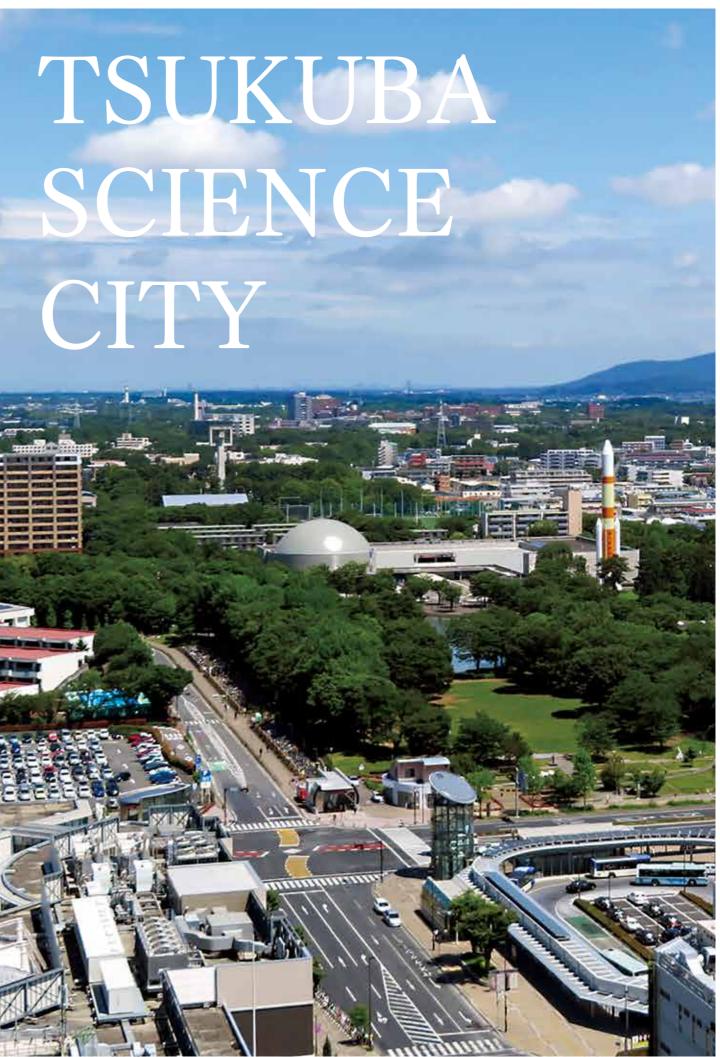
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Tsukuba Science City was developed as national project aiming to ease overcrowding in Tokyo through the systematic transfer of national experimental research institutes and other facilities, and the creation of a hub of high standard research and educational institutions.

It has become the largest Science City in Japan resulting from the systematic transfer and new establishment of national research, educational and other institutions from Tokyo as well as the maintenance of city facilities and the implementation of private companies.

Currently, Tsukuba Science City has 29 national, semi-national and other research and educational institutions such as Advanced Industrial Science and Technology (AIST), Japan Aerospace Exploration Agency (JAXA), University of Tsukuba, and various private research centers and other institutions. Approximately 20,000 people from the public and private sectors work at research institutions located in the city.

Tsukuba City's public transportation has dramatically improved as well. "Tsukuba Express (TX)" was opened in 2005 and it allows for a commute to

the Tokyo metropolitan area (Akihabara sta.) in 45 mins. In 2015, Metropolitan Inter-City Expressway (Ken-O-Expressway) was connected directly to Narita Airport through maintenance.

Ever since the "Tsukuba International Strategic Zone" was designated in 2011, we have been working on establishing new Tsukuba-born industries and projects. We are also putting efforts towards creating a globally competitive startup ecosystem since we, together with Tokyo, have been selected as a base city for a global startup ecosystem in 2020.

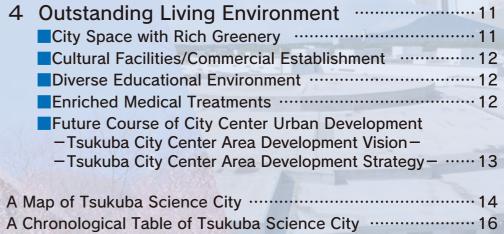
The city is expected to develop even more it has become the hosting region of the G7 Science and Technology Ministers' Meeting in Tsukuba, Ibaraki (2016) and the G20 Ministerial Meeting on Trade and Digital Economy in Tsukuba, Ibaraki (2019).

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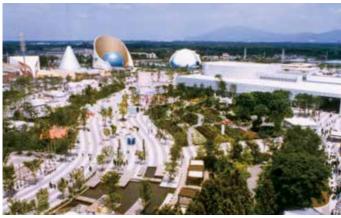
NEDO



01 Introduction of the City

Tsukuba Science City is located at about 50km North East of the metropolitan area of Tokyo and has excellent access from the metropolitan area including an approximate 45 min train ride from Akihabara Station by the Tsukuba Express (TX), and approximate 45 min car ride from Narita Airport using the Metropolitan Inter-City Expressway (Ken-O-Expressway).

Tsukuba Science City is formed by entire regions of Tsukuba City, and consists of "Research Center District" and "Surrounding Development District". The former is a district where national, semi-national and other research and educational institutions, commercial and business facilities, as well as a residential area (Appx.2700 ha) are systematically allocated. The latter district is the balanced surrounding area of the "Research Center District" that is planned for development (Appx. 25,700 ha). The city's population is about 240,000, of which about 10,000 are foreigners, representing 4% of the population. Reference: "2020 Population Census".



The international Exposition Tsukuba, Japan(1985)



G20 Ministerial Meeting on Trade and Digital Economy in Tsukuba, Ibaraki (2019)



OZ History of the City's Founding

In 1963, the founding of the city was approved by the Japanese government. After 1970, construction of residential areas, research and educational institutions continued, and the relocation of 43 research and educational institutions planned in 1980 (currently 29 institutes due to consolidations and other circumstances) was completed.

Relocations of large-scale commercial facilities to the city continued and in 1985, the International Exposition Tsukuba, Japan, which served as an opportunity to spread the "TSUKUBA" name to the world, was held. In 2005, the TX (express train) started its operation. Following this, the surrounding environment of the city has dramatically improved through the opening of Ibaraki Airport and the Ken-O-do expressway and other projects. In 2011, Tsukuba City was designated as Tsukuba International Strategic Zone and Tsukuba Science City celebrated its 50th anniversary in 2013 from the approval of Japanese government and has since flourished as a hub for scientific technology.

Since then, the city has grabbed the world's attention due to hosting the G7 Science and Technology Ministers' Meeting in Tsukuba, Ibaraki (2016) and the G20 Ministerial Meeting on Trade and Digital Economy in Tsukuba, Ibaraki (2019)

03 Hub of R&D Centers and their Activities

Research and educational institutions

Through the systematic transfer of national research and educational institutions from Tokyo, there are currently 29 researches and educational institutions established in Tsukuba Science City aiming to ease overcrowding in Tokyo and conduct high-quality research and education.

The city is near the metropolitan area of Tokyo and has rich nature, attracting many private research centers and making it the largest hub of scientific technology in Japan.



Advanced Industrial Science and Technology (AIST)

National Research and Educational Institutions

(29 institutions that were selected for transfer or new construction by the Science City Construction Promotion Headquarters

ducational nstitutions institutions)	 Cabinet Office: (1)National Archives of Japan, Tsukuba Branch Ministry of Foreign Affairs: (2) Japan International Cooperation Agency, Tsukuba International Center Ministry of Education, Culture, Sports, Science, and Technology: (3)University of Tsukuba (4) Tsukuba University of Technology (5) High Energy Accelerator Research Organization (6) National Museum of Nature and Science, Tsukuba Region (7) National Institute for School Teachers and Staff Development
	Ministry of Internal Affairs and Communicational
onstruction Institutions institutions)	 Ministry of Internal Affairs and Communications: (®)NTT Access Network Service Systems Laboratories Ministry of Education, Culture, Sports, Science, and Technology: (®)National Research Institute for Earth Science and Disaster Prevention Ministry of Land, Infrastructure, Transportation, and Tourism: (@Geospatial Information Authority of Japan (@National Institute for Land and Infrastructure Management (@Public Works Research Institute (@Building Research Institute
cience and ngineering	Ministry of Education, Culture, Sports, Science, and Technology: Mational Institute for Materials Science JAXA

 (b) AXA
 Ministry of Economy, Trade, and Industry:
 (b) National Institute for Advanced Industrial Science and Technology

Institution



High Energy Accelerator Research Organization (Photon factory)

Science and Engineering Institutions (7 institutions) Ministry of Land, Infrastructure, Transportation, and Tourism: ⁽¹⁾Meteorological Research Institute ⁽¹⁾Aerological Observator ⁽¹⁾Meteorological Instrumentation Testing Center Ministry of the Environment: ⁽²⁾National Institute for Environmental Studie

Biological Sciences Institutions (8 institutions) Technology: (2) RIKEN Tsukuba Research Institute Ministry of Health, Labor, and Welfare: (2) National Institute of Biomedical Innovation, Tsukuba Primate Research Center (2) National Institute of Biomedical Innovation, Research Center for Medicinal Plant Resources Ministry of Agriculture, Forestry, and Fisheries:

Ministry of Education, Culture, Sports, Science, and

 Tsukuba Business-Academia Cooperation Support Center, Agriculture, Forestry and Fisheries Research Council Secretariat
 National Agriculture and Food Research Organization

 Japan International Research Center for Agricultural Science

⑦Forest Research and Management Organization⑧Yokohama Plant Protection Station, Tsukuba Field

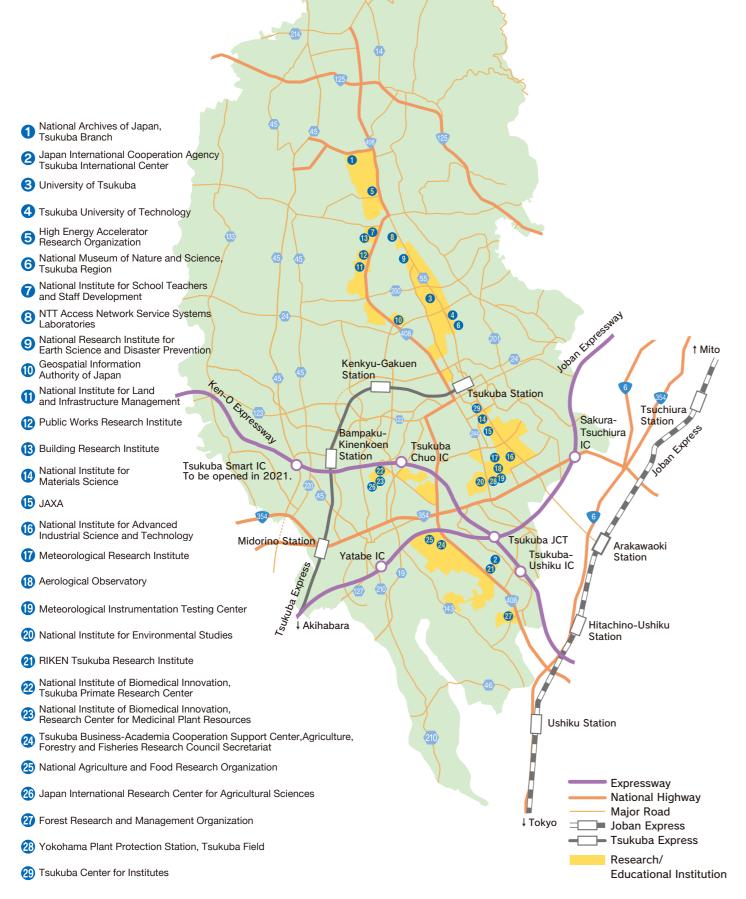
Joint Use Institutions (1 institution) Ministry of Education, Culture, Sports, Science, and Technology: ⁽²⁾Tsukuba Center for Institutes

Total 29 institutions *total area is 1,400ha

TSUKUBA SCIENCE CITY

3

Location of Research and **Educational Institutions**



Researchers and research exchanges

A total of 20,000 people from the public and private sectors work at research institutes located in Tsukuba Science City, and various research exchanges are conducted.

Furthermore, the city constantly attracts foreign researchers including those who visit the city for business or international conferences from all over the world for its high level research environment, making it a city where world-class skilled individuals can actively take part in their work.

Number of Researchers at Tsukuba Science City

Classification	Organization	Japanese Researchers (A)	Japanese Researchers with PhDs	Foreign Researchers (B)	Total Researchers (A) + (B)	
	National Institutions	381	91			
Public Institutions:	Independent Organizations	7,711	4,109	6,189	16,827	
	National Universities	2,546	2,275			
PublicEntities:	Public-service Corporation/ Educational Corporation	175	75	7	0.000	
Private:	Limited Private Companies, etc	2,646	554	1	2,828	
Total		13,459	7,104	6,196	19,655	

Source: 2020 Survey Overview of Institutes Located in Tsukuba Science City 2020 Survey of Foreign Researchers in Tsukuba Science City

Breakdown of Foreign Researchers Based on Nationality and Region

		-				-	
Rank	Nationalities and Regions	Number of People	Percentage of Total	Rank	Nationalities and Regions	Number of People	Percentage of Total
1	China	2,275	36.7	7	Indonesia	167	2.7
2	Korea	399	6.4	8	Malaysia	167	2.7
3	India	274	4.4	9	France	156	2.5
4	Taiwan	237	3.8	10	Thailand	124	2.0
5	Vietnam	231	3.7		Other	1,989	32.1
6	USA	177	2.9	Total ((157 Countries)	6,196	

Foreigner Researcher Housing

Foreign researcher housing is provided for foreign researchers, and their families, who conduct research projects in research institutions and universities. These facilities provide support for living in Tsukuba, such as procedures for transferring schools, consultations regarding food and shopping, Japanese language classes for residents, and cultural events.

Various Exchange Events

Tsukuba Science Academy

Established in 2000 through the help of Dr. ESAKI Leo, recipient of the Nobel Prize for Physics and former president of the University of Tsukuba. It offers cross-disciplinary research exchange events for scientists and technologists to report their findings, independent and informal interaction opportunities for researchers, and seminars on science and technology. http://www.science-academy.jp/

2020 Survey of Foreign Researchers in Tsukuba Science City



Ninomiya House International Residence for Researchers

Tsukuba Science City Network

The goal of this network is a developed city, achieved through collaboration in mutual research exchange and consideration of joint issues by its members. It is composed of various offices, including national, prefectural, municipal, national education bodies, independent, and private research and educational institutions. It undertakes measures for creating a low carbon-emitting society, professional development of researchers, access to public information, and advanced information sharing. http://www.tsukuba-network.jp/

Tsukuba International Congress Center

Tsukuba International Congress Center was opened in 1999 with the aim of enhancing the city's research exchange functions. Mr. ESAKI Leo is the director of the congress center. It has been the venue for many international and national conferences, as well as science events held for junior high and high school students such as "Science Casting" and "Tsukuba Science Edge".

Introductions of the facilities and equipment

- A Big hall (For up to 1,258 people)
- •Two Mid-size halls
- •Nineteen Conference rooms that can be connected with monitors making it is possible to hold conferences of up to 2,500 people. It has also a multipurpose conference room, Japanese room, rooftop garden, restaurants and more.
- Equipment such as A 400 inch wide high-luminance and high-definition projector, simultaneous interpretations for up to 6 foreign languages, and more.

Main Achievements of International Conferences

2016 G7 Science and Technology Ministers' Meeting in Tsukuba, Ibaraki 2018 The 17th World Lake Conference (Ibaraki Kasumigaura 2018) 2019 G20 Ministerial Meeting on Trade and Digital Economy in Tsukuba, Ibaraki

http://www.epochal.or.jp



Tsukuba International Congress Center



Views of International Conferences

Tsukuba Science Tour

Tsukuba Science City, a hub of many research and educational institutes, offers "Tsukuba Science Tour" in which you can see and experience cutting-edge research achievements. There are about 50 facilities that offer site-visits.

Tsukuba Science Tour Office (The Science and Technology Promotion General Incorporation Foundation of Ibaraki) carries out total support services such as introducing highlights of each research institutes, planning and proposing effective, educational site visits.

In addition, buses that loop around 6 research and educational facilities (The Science Museum of Map and Survey, Tsukuba Botanical Garden, Tsukuba Expo Center, Geological Museum, Science Square TSUKUBA, and Tsukuba Space Center) are available on Saturdays, Sundays and Holidays. It is possible to get on and get off at any of the spots and take a site-tour or a stroll.

Research Institutions offering tours (some examples)



Tsukuba Expo Center

Tsukuba Expo Center is an institution where you can look, experience, and enjoy scientific technology by visiting the science museums including the world's largest planetarium http://www.expocenter.or.jp/



AIST (National Institute of Advanced Industrial Science and Technology) Science Square TSUKUBA

The Production Technology Showroom introduces a wide range of AIST's research results that are valuable to future society https://www.aist.go.jp/sst/ja/



The Science Museum of Maps and Surveying, Geospatial Information Authority of Japan

A facility with comprehensive displays on the history, principles and systems of mapping and surveying https://www.gsi.go.jp/MUSEUM/

Creation of New Technologies and New Industries

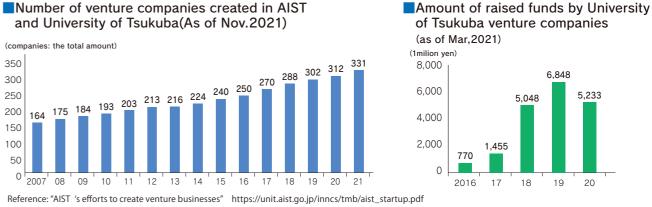
Tsukuba Science City has high-standard research institutions that have been generating a number of achievements. Furthermore, the city has recently been promoting efforts to create innovations by making the most out of scientific technology and skilled personnel of various fields.

Numbers of venture companies

To date, 394 venture companies (as of November 2021) have been created. (including 152 from AIST and 179 from University of Tsukuba)

The University of Tsukuba has the fourth-largest number of university-originated ventures in Japan (as of 2020), and the amount of funding raised has increased rapidly in recent years, surpassing 5 billion yen in FY2018.

Number of venture companies created in AIST and University of Tsukuba(As of Nov.2021)



Reference: "Industry-University Collaboration at the University of Tsukuba https://www.sanrenhonbu.tsukuba.ac.ip/wp/wp-content/uploads/2021/11/04.pdf

New Technology Developed in Tsukuba



Wearable cyborg HAL[®]

The world's first wearable cyborg.By attaching it to your body, you can improve, support, enhance, and restore your body's physical functions CYBERDYNE INC. http://www.cyberdyne.jp/

Prism Camera (high-end machine)



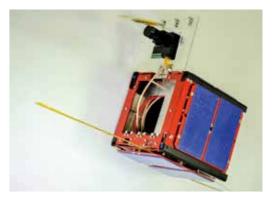
This camera can take color pictures even in pure darkness. It visualizes things that could not be seen before through infrared multispectral solution. Nanolux.Co..Ltd.

http://www.tsukuba-network.jp/



Drive Unit 300

An industrial use underwater drone that supports construction work, professionals' work and other jobs under water FullDepth Co., Ltd. https://fulldepth.co.jp/



One of the world's smallest micro satellite

Development of micro satellite by a University of Tsukuba venture company "Warpspace" Warpspace Inc. https://warpspace.jp/

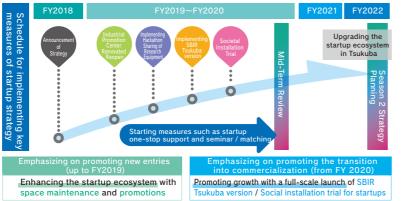
TSUKUBA SCIENCE CITY

Creating a startup ecosystem bound to become the new economic development engine

Start-up companies that aim to develop new business models and achieve rapid growth have great potential to contribute to solving social problems, developing innovative technologies, creating new industries and new economic development. Tsukuba City formulated the "Tsukuba City Startup Strategy" in December 2018. And is making every effort to create and support growth, with the aim of becoming a "startups-friendly city of implemented science and technology."

On November 18, 2019, Tsukuba City signed a MOU with CIC (Cambridge Innovation Center), one of the world's largest innovation centers, and on December 11, Ibaraki Prefecture signed another MOU with the global accelerator, ERA (Entrepreneurs Roundtable Accelerator), on the basis of mutual support, and strengthening support for overseas expansion. Furthermore, support measures will strengthen once the city is recognized as the base city for the startup ecosystem by the national government (application pending as of March 2020).





Incubation Facilities







Tsukuba Center, Inc. (TCI)

TCI was established in 1988 with the investment of Ibaraki Prefecture, Development Bank of Japan, and private companies. The goal is to promote exchange and collaboration between industry, academia and government researchers, foster R&D venture companies, match with investors,

and provide rental laboratories. https://www.tsukuba-tci.co.jp/



Tsukuba Start-up Plaza / Branch Office

The facility was established by Ibaraki Prefecture in 2003 as an incubation facility where incubation managers and coordinators are stationed to support entrepreneurs aiming to create new businesses. In 2019, a branch office (startup office) opened in front of Tsukuba Station, aiming to promote establishment and improve convenience.

Tsukuba Start-up Plaza

https://www.tsukuba-tci.co.jp/office/plaza Tsukuba Start-up Office by Ibaraki Pref. (Tsukuba Start-up Plaza Annex)

https://www.tsukuba-tci.co.jp/office/ plaza-startupoffice

Tsukuba Startup Park

Tsukuba Startup Park was renovated by Tsukuba City in 2019 from the Industrial Promotion Center, and is a startup promotion base equipped with co-working spaces, meeting rooms, exchange

spaces, seminar rooms, etc. They provide support for a variety of entrepreneurial stages, with a focus on Tsukuba's strength in technological startups. https://tsukuba-stapa.jp/



Tsukuba Start-up Tsukuha Start-un Office by ibaraki Pr (Tsukuba Start-up

Wide Range of Projects

Tsukuba Science City is blessed with rich potentials as a large number of the world's most advanced science and technology seeds are based here, making the city a birthplace for a wide range of projects.

Ibaraki Space Business Creation Center Project

As space business is becoming a fast-growing industry, Ibaraki prefecture is working in collaboration with JAXA, the national government, and other organizations to actively promote the creation and attraction of space ventures, as well as new entry by companies in the prefecture.

Accelerating commercial- ization of challenger companies	 Financial support for space-related comp Subsidies for new product development and over channel development Commissioning of advanced efforts to est business models Many advantages such as support by commission experts, and speaking at prefectural pitch meeting
Creating an environment that supports the space business	 Operation of the Ibaraki Space Business Cr · Year-round accompaniment support by experts to · Conducting small-scale, highly specialized brains and matching support Joint research with the Ibaraki Prefecture Technology Innovation Center, etc. · Conducting joint research and testing with compare prefecture

Smart City Initiatives in Tsukuba

Our aim is to actualize safe, secure, and comfortable travel in a suburban city that is highly dependent on automobiles, by enhancing public transportation services using mobility data, improving the convenience of public transportation through facial recognition, and implementing personal mobility that senses the environment and biometric information.





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Governor OIGAWA (2nd from the left) YAMAKAWA Chairman of JAXA (right)

Tsukuba International Strategic Zone

Our aim is to promote industrialization and social implementation through the promotion of life innovation and green innovation by utilizing the accumulation of science and technology in Tsukuba.

Social implementation of service robots

Implementation of socially assistive robots



◆We will establish the world's first safety evaluation standards for socially assistive robots, and reflect them on to international standards.



Our aim is to stablish an international ecosystem from robot development to safety testing and ertification, and to pread robots that have been certified in Tsukuba around the world.

Development of innovative pharmaceuticals.medical devices.medical technologies, functional foods, etc. -

Development and commercialization of a system for producing useful substances that contribute to the improvement of human health by utilizing plant functions



Our aim is to develop and commercialize a syster for producing useful substances (such as GABA and miraculin) that contribute to the prevention of human diseases and the promotion of human health using easily cultivable plants such as tomatoes.

Development and application of next-generation cancer treatment BNCT (Boron Neutron Capture Therapy)



Our aim is to develop and apply a revolutionary next-generation cancer treatment (BNCT) that is expected to be effective in treating refractory and recurrent cancers for which no treatment method has yet been established, and that also provides a high quality of life for patients.

Domestic production of nuclear medicine diagnostic reagents



We will establish a production technology for molybdenum-99, a raw material for nuclear medicine diagnostic reagents (technetium preparations), that does not use uranium as a raw material, and realize the domestic production of nuclear medicine diagnostic reagents.

Tsukuba International Strategic Zone http://www.tsukuba-sogotokku.jp/

Solving problems and creating industries in the environment and energy fields

Practical application of algae biomass energy



♦We use a practical application of algae biomass, which is expected to become an alternative fuel to petroleum. We will establish an outdoor mass

cultivation technology that will aid in solving global energy problems and contributing to the SDGs (Sustainable Development Goals), while creating an algae industry.

Development and application of a strategic urban mine recycling system



among citizens.

♦We will develop recycling technology to efficiently and economically recover useful metals such as rare metals. ♦ Our aim is to secure a stable supply of useful metal resources, develop recycling-related industries, and realize a society based on the concept of recycling by increasing awareness

Promotion of open innovation platform

Formation of global innovation platform of TIA (Tsukuba Innovation Arena)



Six institutions (AIST, NIMS, University of Tsukuba, KEK, University of Tokyo, and Tohoku University) will collaborate to combine their comprehensive research capabilities for the acceleration of creation of innovation in Japan.

Development of innovative medicines and medical technologies based on Tsukuba biomedical resources



◆In collaboration with the Tsukuba Life Science Suishin Kyogikai (Promotion Council), we will utilize one of the world's largest biomedical resources to develop innovative seeds for drug discovery.

pplication of innovative robotic medical devices and ies and formation of a global center of excellence



We will proceed with clinical trials of Cybernics Treatment" using HAL (Hybrid Assistive Limb) to expand the therapeutic area (to be approved under the Pharmaceuticals and Medical Devices). In addition, we will establish an international standard as the world's first robotic medical device, and aim to develop and apply combined therapies with pharmaceuticals and regenerative medicine.

An urban atmosphere rich in greenery

Due to planned urban maintenance, Tsukuba Science City is made up of a unique urban atmosphere. There are 201 urban parks included in the city's rich nature, all connected by 48 km of pedestrian decks (roads exclusive to pedestrians).

Furthermore, the undergrounding of electrical lines in certain areas and main roads allow for beautiful cityscapes. Additionally, in the north lies "Mount Tsukuba", a mountain selected among Japan's top 100 famous mountains. Here you can enjoy sceneries during all four seasons such as the blooming plums of spring, or landscapes surrounded by rice heads in autumn.



Pedestrian Deck



Central Park in front of the TX Tsukuba station



Mount Tsukuba in Autumn



Front area of TX Tsukuba Station, where electrical cables have been relocated underground



Beautiful autumn foliage in Doho Park



Plum Trees of Mount Tsukuba

Cultural and Commercial Facilities

One can experience rich culture at any time through cultural facilities such as the "Tsukuba Arus Culture Hall" which has a library, an art gallery and a multi-purpose hall, the "Tsukuba Capio" which is used as an exchange facility for city residents, and the "Nova Hall" where concerts by international musicians and other events are held. There are also commercial facilities such as "tonarie TSUKUBA SQUARE" in front of TX Tsukuba Station, "Iias Tsukuba" in front of the Kenkyū-gakuen Station of the TX, and "Aeon Mall Tsukuba" in close proximity to the Tsukuba Ushiku IC.



Nova Hall

Diverse Educational Environment

With the educational objective of "Training an active workforce for society", Tsukuba Science City is putting efforts towards employing a unique curriculum in schools that includes Tsukuba style courses, education on the environment, international understanding, ICT and scientific technology. Many foreign students are receiving an education based on the international standard at the prefecture's first International Baccalaureate World School, the "Tsukuba International School". Furthermore, an excellent workforce is being trained at three universities, University of Tsukuba, National University Corporation Tsukuba University of Technology, and Tsukuba Gakuin University.



Number of Academic Facilities in Tsukuba City

	Number		Number
Kindergarten	24	Compulsory Education Schools (Elementary and	4
ECEC	8	Junior High schools)	
Elementary Schools	29	Senior High Schools	5
Junior High Schools	13	Secondary Education Schools (Junior High and	1
Junior High Centoolo		Senior High)	ta Sabaala

※Including Public and Private Schools



Number of foreign children enrolled in Tsukuba's elementary or junior high schools

	Tsukuba City	Prefectural Total
Elementary school (percentage of prefectural total) (rank among the prefecture's 44 municipalities)	264 (15.1%) (1)	1,749
Junior high school (percentage of prefectural total) (rank among the prefecture's 44 municipalities)	79 (9.9%) (2)	795

Source: FY2019-FY2020 School Data Survey

Complete Medical Treatment

There are many medical treatment facilities opened in Tsukuba City where advanced medical treatments are conducted such as, the University of Tsukuba Hospital and the Tsukuba Medical Center. Also, the number of medical doctors in the city exceeds the national average and the enrichment of the medical treatment structure is being planned.

	Number of Medical Doctors in Tsukuba City (As of November 2020)					
	Tsukuba	National Average				
Number of doctors (per 100,000 people)	565.29	244.11				

Source: Japan Medical Analysis Platform of the Japan Medical Association



University of Tsukuba Hospital

Future Course of City Center Urban Development -Tsukuba City Center Area Development Vision--Tsukuba City Center Area Development Strategy-

In July 2018, Tsukuba City formulated the "Tsukuba City Center Area Development Vision," which outlines the ideal future vision and center area development concept for the area around Tsukuba Station, the central district of Tsukuba Science City. In May 2020, we formulated the "Tsukuba City Center Area Development Strategy (Tsukuba Station Area Basic Policy)," which sets forth the center area development policy and concrete measures to realize a sustainable city based on the vision. At present, based on the strategy, we are strategically promoting swift and effective initiatives.

Tsukuba City Center Area Development Vision

As the socioeconomic situation changes drastically, the revitalization of the city center is a major challenge that many mature cities face. Let's boldly take on this difficult challenge by combining the wisdom and power of diverse entities, and aim to become a city that can show the world the way to a solution.

R	elax	\times	Fun		Science Techr	nology
A city filled w	vith so m you will			irprises,	A city with scient everyday life, allo	tific tech wing for
 [Images] A complete assishop. Third place whe decks, parks, placemaking wit to take a stroll Cultural art even want to go out Plentiful dining of the strength of	re you car azas, libra th so muc nts and sp	n spend a ries, etc. h charm ort even	a whole day () , it will make ts that will m	pedestrian you want ake you	 [Images] Creative Spaces whetogether and where i Conventions where y and ideas. A lifestyle imbedded everyday life Startup base where r to new businesses Educational environmeta 	nnovation you can o with scie research a
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Tsukuba City (Tsukuba Station A			velopment	Strategy	Tsukuba City Cente	r Area Deve
Policy 1 Greate a city that generates vitality not only in the Tashuba Station area but also in Taskuba City as a whole	1-1-1 Strengt 1-1-2 Implem attraction 1-1-2 Creation the connormal strengt the sum Priority Strategy 1-2-1 Concernormal strengt	hen information nentation of even ons of the city's n of a place to nmunity hen accessibilit ounding areas 11-2 Improve urban fu	ng visitors around Tsuk rrounding areas of dissemination around ants and other activities support people who tai by between the Tsukub a services for citizens by inctions around Tsukub and Tsukub and Tsukub attain	Tsukuba Station s that utilize the ke on challenges in a Station area and y concentrating a Station kuba Station	Project 1 Tsukuba C The Tsukuba Center Buildir the Science Gity, In order to building so that it can becor where many people can int supports the sustainable gr	ng is a familiar s o make it easier sider renewing t me a new hub
Policy 2 Create a city that provides cityscapes and experiences unique to Tsukube	2-1-1 Create organiz 2-1-2 Create organiz 2-1-3 Create Priority Strategy 2-2-1 Create 2-2-2 Inducin 2-2-3 Promot be used 2-2-4 Create Priority Strategy	opportunities tr events and opp ations opportunities w 2-2 Create a a spacious urbit g a lively streat a the developm an area where a 2-3 City ma	ique experiences in Tsi o experience nature in o contunities for exchange there children are able a unique cityscape in Ts an environment with ab scape along the pedees rent of an environment anyone can relax nagement to enhance t	Tsukuba I led by local to learn while playing ukuba undant greenery trian deck where bicycles can he value of the city	Project 2 Tsukuba C Tsukuba Center Square ia a place wents are held. We the renewal of the square a place where wents and per a na daity basis. Project 3 Tsukuba C	place where m will continue to o that it can be formances are n feel at home a
Policy 3 Create a city with science and technology to solve urban development issues as a model for the world	Priority Strategy 3-1-1 Create can be 3-1-2 Promot Priority Strategy 3-2-1 Create	3-1 Promoti technoli urban areas wh implemented in ion of experime 3-2 Strengt function	upplement and regulat e social implementation 89 ere cutting-edge scien i society hen the support environ is for experiments and o promote interaction z on among research inst ow to promote societal	using science and ce and technology ment and exchange challenges	Adjecent to Tsukuba Straits surrounded by cultural facility at nuscem, and Tsukuba E we have implemented vario BBQ, canceing, and a water continue to study ways to no where all generations regar- the unique experiences of Project 4. Use of pub	n, the central pi ities such as a l Expo Center. In ous initiatives su r playground. W nake the park a dless of age car
Policy 4 Create a city that generates new business by triggering innovation	Priority Strategy 4-1-1 Create 4-1-2 Create Priority Strategy	4-1 Create o opportunities fo opportunities to 4-2 Enhance	ow to promote societal opportunities to general or exchange o support business star e policies to support ne ement support sy to live in for foreigne s upport diverse work :	te new business tups w business	Public spaces such as podestr are characteristic of Isukuba, liveliness and new attractions promote support for the use of to create events such as open as daily activities, and form pu- walk around in for everyone.	will be utilized to in the city. We wi f public spaces b cafes and march

City with the Vision of the World's Future

$y \times Innovation$

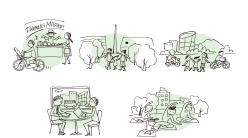
- se communities come
- on occurs obtain intellectual stimulation
- ientific technology into
- achievements are connected
- ere science flourishes nearb

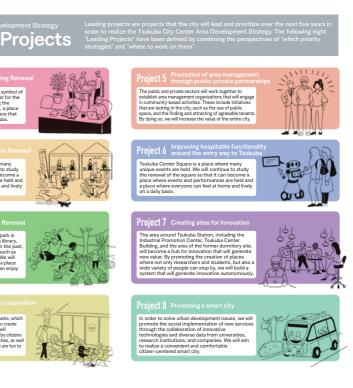
Local \times Sustainability

A city with sustainability rooted in its region

[Images]

- Markets where regional producers can meet with consumers
- Parks and roads flourishing with rich, green nature
- A city built with pedestrians and bicyclists in mind Complete office environment where a variety of
- workstyles can be carried out. A healthy and peaceful community that has various generational exchanges.

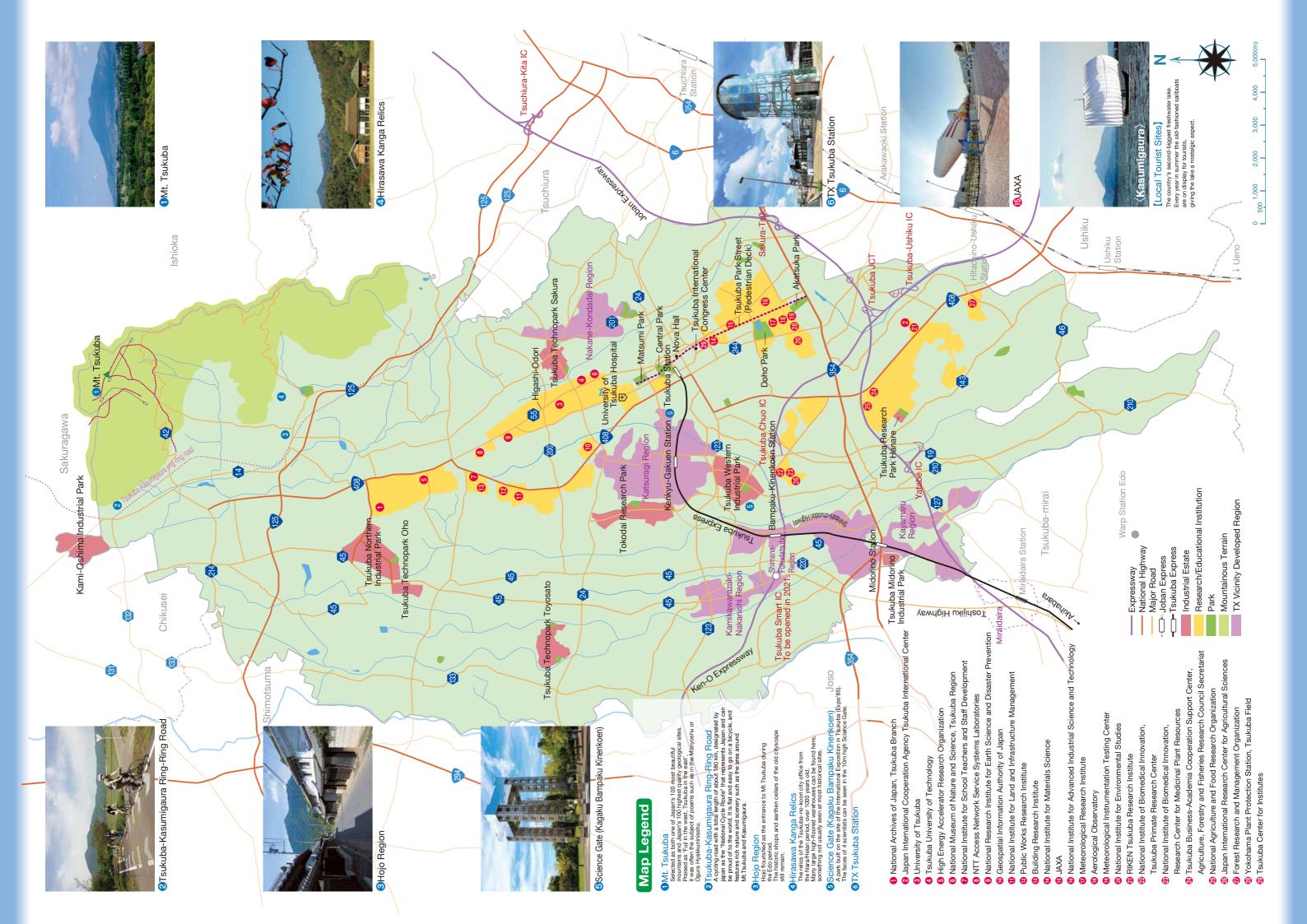




TSUKUBA SCIENCE CITY 13







1961	Sept.	The Cabinet decides to consider the mass transfer of government offices that do not need to be located within Tokyo city proper to operate, in order to prevent overcrowding	
1962	July.	Science and Technology Conference report on the necessity of mass transfer of national experimental research institutions	CONTRACTOR DE LA CONTRACTION DE LA CONTRACTICA DE LA
1963	Sept.	The Cabinet agrees to the construction of a science city in the Tsukuba region, and to allowing the Japan Housing Corporation to buy and organize the land	A Sele
1964 🕢	< Dec.	The Cabinet decides on the establishment and composition of the Science City Construction Promotion Headquarters (hereafter Promotion Headquarters), whose head is also the head of the Metropolitan Amenity Committee, inside the prime minister's office	
1966	Dec.	Land acquisition begins (completed in Oct., 1973)	Groundbreaking ceremony, Nov.1969
1967 🔶	Sept.	The Cabinet agrees on the science city basic construction policy and the 36 institutions selected to be	e transferred
1968	Oct.	Work begins on the construction of an experiments center for the National Research Institute for Earth Prevention, the first institutional transfer	Science and Disaster
1969 •	June. Nov.	The Cabinet decides to conduct the construction of the institutions projected to move to Tsukuba over broken up into two 5 year periods Groundbreaking ceremony for the Tsukuba Science City Development Project	r a period of 10 years,
1970	May. June.	Establishment and announcement of the Tsukuba Science City Construction Law	
1971	Feb.	The Promotion Headquarters announces the Tsukuba Science City Construction Plan Framework and the Tsukuba Science City Public Event Plan Overview	
1972 •	Jan. Mar. May.	The first residents enter the civil servant housing built in the Science Zone (Hanamuro) The National Institute of Materials Science is the first institution to complete its transfer The Cabinet decides on 42 research and educational institutions to transfer	
1973 •	Apr.	The Promotion Headquarters revises the Tsukuba Science City Construction Plan Framework and the Tsukuba Science City Public Event Plan Overview, and announces the Tsukuba Science City Transfer Institutions Transfer Plan Overview, adding one institution to the research and educational institutions being transferred/built for a total of 43 The Tsukuba New City Development Corporation is formed The University of Tsukuba opens Dr. Leo Ezaki (current Chairman of the Science and Technology Promotion Foundation of Ibaraki) wins	Opening of the University of Tsukuba, Oct.1973
1974	Apr. June.	The first preschool, elementary school, and junior high school are opened in the Science Zone (Takezon Preschool, Takezono-Higashi Elementary School, Takezono-Higashi Junior High) MLIT proposes that the MLIT Major City Area Amenity Office take charge of the overall organization of the Tsukuba Science City Construction Promotion Office	•
1975	Mar. May.	The Cabinet decides the period for the near completion of all institutional transfer will now be from 197 The Promotion Headquarters establishes the Tsukuba Science City Municipality Financial Responsibi	
1976	May.	Completion ceremony for Matsumi Park, the Tsukuba New City Memorial Hall (Doho Park), Oshimizu Park	, and the green walkways is held
1977 •	Feb. Aug.	The Tsukuba Science City Research Exchange Promotion Association is formed from universities and governmental experimental research institutions The Tsukuba Science City Association is formed from Japan Housing Corporation, Ibaraki Prefecture, andnational experimental research and educational institutions	
1978	Feb.	The Shipbuilding Research Center of Japan opens, becoming the first private research facility in the S Opening of the Tsukuba Center for Institutes	cience Zone
1979	Oct.	The University of Library and Information Science opens (current University of Tsukuba)	
1980 •	Mar. Sept.	The transfer of all 43 institutions is completed (Science City is nearly complete) The Prime Minister approves the Science City Construction Plan (publicized 9/25) The Tsukuba Science City Research Exchange Promotion Association is dissolved and reformed into 2 more research and educational institutions are selected to be transferred/built, for a total of 45	the Tsukuba Network
1981 •	Apr. Aug. Oct.	The International Exposition (Expo'85) is approved Ibaraki Prefecture determines the Surrounding Region Development Plan The Japan Housing Corporation and Residential Land Development Corporation merge to form the He Development Corporation	ousing and City
1982 •	July. Sept.	Tokodai Research Park is completed 1 more research and educational institution is selected to be transferred/built, for a total of 46	
1983 •	June. July.	Construction is completed on the Tsukuba Center Building Ibaraki Prefecture sets up the Tsukuba Information Center (closed in Dec., 2008) within the Tsukuba C	enter Building
1985 •	Jan. Mar.	The Joban Expressway directly connects to Tokyo The New Tsukuba Colloquium is formed as the MLIT Director's personal advisory committee The Tsukuba Expo Center is completed The Creo Shopping Center opens The Tsukuba Center transportation plaza is built Expo '85 opens (held from 3/17 ~ 9/16, 20,330,000 attendees) The Transportation Policy Commission releases its report on the construction of new Joban Line routes	
1987 •	Apr. June. Oct. Nov.	Highway bus route opens between Tokyo and Tsukuba Center Tsuchiura and Tsukuba Science City are selected as a International Tourism Model Region 1 more research and educational institution is selected to be transferred/built, for a total of 47 Tsukuba City is formed from the merging of Oho, Toyosato, Sakura-mura, and Yatabe	Expo'85, MarSept.1985
1988 •	Aug.	Tsukuba City and Tsukuba-machi merge The Tsukuba Center, Inc. is established The Joban Expressway between Misato and Iwaki Chuo is fully opened The Tsukuba Urban Transportation Center is established The Tsukuba Western Parking Lot is opened Celebration of the 25th anniversary of the construction of Tsukuba Science City	
1989 •	Apr. May. July.	The National Institutional Transfer Committee decides on the transfer of the Institute for Materials Science The Ibaraki Prefectural Tsukuba School of Nursing opens MLIT decides on the New Tsukuba Plan Ibaraki Prefecture opens the Tsukuba Office (closed Mar., 2009) inside the Tsukuba Information Center	
1990	Apr. June.	The Tsukuba Mitsui Building opens Ibaraki Prefecture decides on the Greater Tsukuba Plan The Tokyo Kasei-Gakuin Tsukuba Junior College opens (current Tsukuba Gakuin University)) Tsukuba Junior College of Technology opens (current Tsukuba University of Technology) The Tsukuba Cultural Center ARS opens	Opening of the Tsukuba Mitsui Building, Apr.1990

1991 •	Mar. July. Oct.	The Metropolitan Inter-city Railway Company is formed The Tsukuba Cultural Foundation is formed) The Tsukuba heliport opens The national government approves the fundamental plan for new re
1992 🔹	Jan. May.	The license for the new Joban Line routes is given to the Metropoli The Tsukuba International Cargo Terminal is established
1993	Nov. Jan.	Tsukuba's population reaches 150,000 Due to institutional reforms, the number of national research and e
1993	Feb. Oct.	from 47 to 46 Ibaraki Prefecture decides on the Tsuchiura/Tsukuba/Ushiku Cent Memorial symposium held for the 30th anniversary of Tsukuba Sci The new MOG commercial building is completed
1994 •	Apr. May. July.	The Total Health Evaluation Center Tsukuba is opened within the Ts The Tsukuba South 1 Parking Lot opens The University of Tsukuba opens the Center for Tsukuba Advanced A direct bus link between Tsukuba and Narita Airport begins The three parties (Ibaraki Prefecture, Tsukuba, and the landowners around the new Joban routes Groundbreaking ceremony for the new Joban routes (in front of Ak
1995	Nov.	The Fundamental Legislation on Science and Technology is determ
1996	Apr.	The Tokyo Kasei-Gakuin Tsukuba Women's University opens (curr Due to institutional reforms, the number of national research and e from 46 to 45
1997	July.	The Tsukuba Capio Community Center opens The Tsuchiura/Tsukuba Convention Bureau is established (current
		and Convention Association)
1998	Mar. Apr. Oct.	The Joban Line Hitachino-Ushiku Station opens The Science City Construction Plan (MLIT) and Surrounding Regio are revised 1 more research and educational institution is selected to be transi
1999		The Tsukuba International Congress Center (Epochal Tsukuba) ope
1555	July. Oct.	Tsuchiura and Tsukuba are selected as International Conference a Due to institutional reforms, the Housing and City Development Co the City Foundation Development Corporation
2000	< Dec.	Dr. Hideki Shirakawa (current Professor Emeritus of the University the Nobel Prize for Chemistry
2001 •	Feb. Apr.	The new Joban route is named the Tsukuba Express Due to institutional reforms resulting from the creation of the Indep the number of national research and educational institutions reduc
2002	Apr. Oct. Nov.	Tsukuba's Nori-nori social welfare loop bus is introduced The University of Library and Information Sciences merges with the (the number of national research and educational institutions redu Kukizaki-machi merges with Tsukuba City
2003	Apr. Sept.	The Tsukuba Start-up Plaza business development facility is estab The Tsukuba Community Tsuku-tsuku bus is introduced
	Oct.	Tsukuba City and the University of Tsukuba conclude a collaborati 5 institutes, including The National Space Development Association
2004	Apr.	The University of Tsukuba and Tsukuba Junior College of Technology
	June. July.	become national universities, and the High Energy Accelerator Res The Tsukuba Network and the Tsukuba Science City Association n The City Foundation Development Corporation merges with the Re Development Department and becomes the Urban Renaissance Agency Tsukub baraki New City Development merge to become the Tsukuba Urba
2005•	Mar. Aug. Dec.	The Q't Shopping Center opens The Tsukuba Express begins operating Tsukuba's population reaches 200,000
2006•	Apr. Oct.	Tsukuba's new community bus, the Tsukubus, begins operating (Nor Due to institutional reforms, the National Agriculture and Food Res the number of national research and educational institutions reduc The Science and Technology Promotion Organization establishes
2007	Feb.	First Tsukuba license plates
2008	Apr.	Tsukuba becomes a Special City The Tsukuba Passport Office opens
	Dec.	Dr. Makoto Kobayashi (current Professor Emeritus at the High Ener Organization) wins the Nobel Prize for Physics
2009	June.	Joint industrial/academic/government announcement of the Prome
2010	Jan. May. Dec.	Creation of the Grand Design for a New Tsukuba Opening of the new Tsukuba City Hall Opening of the Lifestyle Support Robot Safety Verification Center
2011	Mar.	With the addition of the Yokohama Plant Protection Station Tsukub institutions increases to 32 Approval of the Tsukuba Mobility Robot Special Experimental Zom Designation of the Tsukuba Special International Strategic Zone
2013	Sept. Nov.	
2016	Apr.	National Center for Seeds and Seeding, National Institute of Agribi for Agro-Environmental Services merges with the National Agricult (the number of national research and educational institutions reduc G7 Science & Technology Ministers' Meeting in Tsukuba, Ibaraki w
2018	Oct.	In regards to the Tsukuba International Congress Center, the 17th Wo
2019	Mar.	Mr. ISOZAKI Arata (designer of the Tsukuba Center Building) recein The G20 Ministerial Meeting on Trade and Digital Economy in Tsuk Opening of the renovated Tsukuba Startup Park (Tsukuba industrie The "Tsukuba Start-up Office by Ibaraki Pref.(Tsukuba Start-up Pla
2020	Feb. July.	The Tsukuba Startup Ecosystem Consortium is established The Startup Ecosystem Tokyo Consortium in which Tsukuba City a city for a global startup ecosystem
2021	May.	Reopening of "Tonarie Tsukuba Square" shopping center

- routes on the Joban Line
- litan Inter-city Railway Company by MLIT
- educational institutions reduces
- ntral Administration Cities Plan cience City's construction
- Sukuba Medical Center
- ed Research Alliance (TARA)
- rs) agree on the development
- kihabara Station))
- rmined and announced
- rrent Tsukuba Gakuin University) educational institutions reduces
- t Tsukuba Tourism
- on Development Plan (Ibaraki)
- sferred/built, for a total of 46) oens
- and Tourism cities Corporation becomes
- of Tsukuba) wins
- ependent Administrative Institution, aces from 45 to 34
- he University of Tsukuba uces from 34 to 33)
- blished
- tion agreement ion of Japan and RIKEN, become Independent Administrative Institutions
- logy (current Tsukuba University of Technology) seearch Organization becomes a joint university institution merge to become the new Tsukuba Network Regional Promotion Development Corporation's Regional City
- aba New City Development, Tsukuba Energy Service, and Southern ban Development Co.
- ri-nori and Tsuku-tsuku end operations) scearch Organization is formed and uces from 33 to 31 s the JST Innovation Satellite Ibaraki
- ergy Accelerator Research
- notion of Tsukuba as a Nanotechnology Base
- ba Field, the number of national research and educational
- ba Science City a Science City
- biological Sciences, and National Institute llture and Food Research Organization uces from 32 to 29)
- was held in the International Congress Center.
- orld Lake Conference (Lake Kasumigaura, Ibaraki, Japan, 2018) was held.
- eived the Pritzker Architecture Prize. Ikuba, Ibaraki was held at the Tsukuba International Congress Center ies revitalization center) laza Annex)" opened.
- and Ibaraki Prefecture take pa时in, was selected as a base





Opening of the Tsukuba International Congress Center, Jun.1999



2013 Tsukuba Science City

50th Anniversary Logo